

PipePro® Dura-Flux™

350 Amp Self-Shielded FCAW Gun

Issued June 2011 • Index No. SPEC DFP-1.2

PipePro® Dura-Flux™ gun shown with Quik Tip™ contact tip, Hi-Viz™ rotatable 5 inch (12.7 cm) neck with 70° bend and trigger guard.



All Guns are Not Created Equal.

Designed specifically for use in pipeline work with the Big Blue® 350 PipePro® System, PipePro Dura-Flux provides optimum welding performance and reliability in the dirtiest, harshest environments a welder encounters.

Dual schedule switch for wire speed adjustment while welding connects easily to Miller® Suitcase® X-TREME™ 8 HD dual schedule feature.

Internal trigger leads mean no trigger cord to get caught on pipe or surrounding equipment.

Replaceable liner allows power cable maintenance.

Advanced molded handle design protects the dual schedule switch from weld spatter.

Lightweight, rotatable Hi-Viz™ neck reduces user fatigue and improves weld puddle visibility.

Quik Tips designed with threaded taper lock that increases tip life by providing excellent heat transfer and electrical conductivity.

A quick twist is all it takes to install Quik Tips. In case of burn back, another quick twist will get you back on the job in moments.

Trigger is sealed from outside contaminants, simply replaced and absorbs less heat than a metal trigger for long-life, greater arc-on time and lower heat output.

PipePro Dura-Flux 350 Amp, Miller Connection					
Part Number	Cable Length	Neck	Wire Size	Direct Plug	Duty Cycle
7010070	10' (3.05 m)	5" (12.7 cm) x 70°	1/16" (1.6 mm)	Miller®	60% NEMA at 350 Amps
7010071	12' (3.66 m)				
7010072	15' (4.57 m)				
7010080	10' (3.05 m)		5/64" (2.0 mm)		
7010081	12' (3.66 m)				
7010082	15' (4.57 m)				

All PipePro Dura-Flux guns are compatible with 1/16" - 5/64" (1.6 mm - 2.0 mm) wire. Smaller wire sizes possible with optional parts.

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CALIFORNIA PROPOSITION 65 WARNING

This product contains chemicals, including lead, known to the state of California to cause cancer, and birth defects or other reproductive harm. *Wash hands after use.*

Made with
Pride and without
Compromise in the **USA**

Bernard®

An Illinois Tool Works Company
449 West Corning Road, Box 667
Beecher, Illinois 60401 USA

Phone: 800-946-2281 (US Only) 708-946-2281 (Outside US)
Fax: 708-946-6726
For more information, visit us at BernardWelds.com



Replacement Parts List

FINAL ASSEMBLY	7010070	7010071	7010072	7010080	7010081	7010082	
Electrode	1/16" (1.6 mm)	1/16" (1.6 mm)	1/16" (1.6 mm)	5/64" (2.0 mm)	5/64" (2.0 mm)	5/64" (2.0 mm)	
Length	10' (3.0 m)	12' (3.7 m)	15' (4.6 m)	10' (3.0 m)	12' (3.7 m)	15' (4.6 m)	
ITEM #							DESCRIPTION
1	7010062	7010062	7010062	7010062	7010062	7010062	Insulator, Tip
2	T1116	T1116	T1116	T1564	T1564	T1564	Contact Tip, QUIK Tip
3	7010068	7010068	7010068	7010068	7010068	7010068	"Q" Neck, R2" (50.8 mm) x 70°
4	QJL-116	QJL-116	QJL-116	QJL-564	QJL-564	QJL-564	Jump Liner
5	1760010	1760010	1760010	1760010	1760010	1760010	Trigger Guard
6	2280047	2280047	2280047	2280047	2280047	2280047	Screw, #8-32 x 1-1/2 (2 Req'd)
7	2030030	2030030	2030030	2030030	2030030	2030030	Nut, #8-32 (2 Req'd)
8	4209	4209	4209	4209	4209	4209	Handle Screw (4 Req'd)
9	4207	4207	4207	4207	4207	4207	Post Fastener (4 Req'd)
10	7010076	7010076	7010076	7010076	7010076	7010076	Handle Kit, (handle/toggle switch)
11	5662	5662	5662	5662	5662	5662	Trigger Assy
12	7010090	7010091	7010092	7010090	7010091	7010092	Replacement Cable Assy
13	2520056	2520056	2520056	2520056	2520056	2520056	Spring, Strain Relief
14	20006A	20006A	20006A	20006A	20006A	20006A	Control Plug, 4 Pin
15	1010027	1010027	1010027	1010027	1010027	1010027	Adaptor Block
16	2520066	2520066	2520066	2520066	2520066	2520066	Strain Relief Assy
17	2200131	2200131	2200131	2200131	2200131	2200131	Power Pin, Miller
18	396	396	396	396	396	396	Set Screw, Liner
19	444715	444715	444715	444815	444815	444815	Liner
20	2280056	2280056	2280056	2280056	2280056	2280056	Screw, Strain Relief
21	1620003	1620003	1620003	1620003	1620003	1620003	Screw Cover

