Direct Plug Kits

MIG Welding Accessory

Interchangeable direct plugs connect to wire feeders and machines from major manufacturers.

Rigid strain relief has thick walls and integrated power pin bushing for increased durability and reduces parts.

Direct plugs can be changed without removing rigid strain relief and trigger cable adapters make cutting and splicing trigger wires unnecessary to ease maintenance and reduce operator downtime.

NOTE: Direct plug kits include strain relief set, adapter block and screw (where applicable) for adaptation to guns with old-style direct plug.

CALIFORNIA PROPOSITION 65 WARNING
This product contains chemicals, including lead, known to the state of California to cause cancer, and birth defects or other reproductive harm. Wash hands after use.

Bernard
An Illinois Tool Works Company
449 West Corning Road, Box 667
Beecher, Illinois 60401 USA

Phone: 800-946-2281 (US Only) 708-946-2281 (Outside US)
Fax: 708-946-6726
For more information, visit us at BernardWelds.com
Available Direct Plug Kits & Replacement Parts

**BERNARD**

**EURO**

**HOBART**

**BERNARD QUICK DISCONNECT KIT 1199**
- Power Pin Assembly 2200008
- O-Ring (2 Required) 4929
- Lead Wire (2 Required) 4924
- Gas Pin Assembly 2060033
- Snap Ring, Large 4911
- Snap Ring, Medium 4912
- Snap Ring, Small 2250016
- Locking Sleeve 4925

**EURO DIRECT PLUG KIT 1199E**
- Euro Block Assembly 5060
- Adaptor Nut 4816

**HOBART DIRECT PLUG KIT 1199H**
- Power Pin Assembly 2200008
- O-Ring (2 Required) 4929
- Trigger Cable Adapter SCT1N

**EURO DIRECT PLUG KIT 1199**
- Power Pin Assembly 2200098
- O-Ring (2 Required) 4713
- Trigger Cable Adapter SCT1N

**BERNARD QUICK DISCONNECT KIT 1199**
- Power Pin Assembly 2200098
- O-Ring (2 Required) 4929
- Lead Wire (2 Required) 4924
- Gas Pin Assembly 2060033
- Snap Ring, Large 4911
- Snap Ring, Medium 4912
- Snap Ring, Small 2250016
- Locking Sleeve 4925

**BERNARD DIRECT PLUG KIT 1199**
- Power Pin Assembly 2200008
- O-Ring (2 Required) 4929
- Lead Wire (2 Required) 4924
- Gas Pin Assembly 2060033
- Snap Ring, Large 4911
- Snap Ring, Medium 4912
- Snap Ring, Small 2250016
- Locking Sleeve 4925

**LINCOLN**

**EURO**

**HOBART**

**LINCOLN DIRECT PLUG KIT 1199L**
- Power Pin 2200099
- Insulator 1840059
- Gas Line Assembly GLM1
- Trigger Cable Adapter SCL2N

**EURO DIRECT PLUG KIT 1199E**
- Euro Block Assembly 5060
- Adaptor Nut 4816

**HOBART DIRECT PLUG KIT 1199H**
- Power Pin Assembly 2200008
- O-Ring (2 Required) 4929
- Trigger Cable Adapter SCT1N

**LINCOLN DIRECT PLUG KIT 1199L**
- Power Pin 2200099
- Insulator 1840059
- Gas Line Assembly GLM1
- Trigger Cable Adapter SCL2N

**EURO DIRECT PLUG KIT 1199E**
- Euro Block Assembly 5060
- Adaptor Nut 4816

**HOBART DIRECT PLUG KIT 1199H**
- Power Pin Assembly 2200008
- O-Ring (2 Required) 4929
- Trigger Cable Adapter SCT1N

**MILLER**

**EURO**

**HOBART**

**LINCOLN**

**EURO**

**HOBART**

**MILLER DIRECT PLUG KIT 1199M**
- Power Pin Assembly 2200101
- O-Ring (2 Required) 4478
- Power Pin Tip (.023” - .045”) 4477
- Power Pin Tip (3/32” - 1/8”) 4474
- Power Pin Tip (.052” - 5/64”) 4477-564
- Power Pin Tips for Aluminum Wire
  - Power Pin Tip (.030” - .035”) 2200105
  - Power Pin Tip (.040” - 3/64”) 2200106
  - Power Pin Tip (.052” - 1/16”) 2200107

*Optional

**MILLER DIRECT PLUG KIT 1199M**
- Power Pin Assembly 2200101
- O-Ring (2 Required) 4478
- Power Pin Tip (.023” - .045”) 4477
- Power Pin Tip (3/32” - 1/8”) 4474
- Power Pin Tip (.052” - 5/64”) 4477-564
- Power Pin Tips for Aluminum Wire
  - Power Pin Tip (.030” - .035”) 2200105
  - Power Pin Tip (.040” - 3/64”) 2200106
  - Power Pin Tip (.052” - 1/16”) 2200107

*Optional

**NATIONAL**

**OXO**

**TWECO 4/5**

**NATIONAL DIRECT PLUG KIT 1199N**
- Power Pin 2200102
- Insulator 1840059
- Gas Line Assembly GLM1
- Trigger Cable Adapter SCT1N

**OXO DIRECT PLUG KIT 1199X**
- Power Pin Assembly 2200108
- O-Ring (2 Required) 4929
- Set Screw 4714
- Adaptor Nut 6234
- Trigger Cable Adapter SCX1N

**TWECO 4 DIRECT PLUG KIT 1199T4**
- Power Pin Assembly 2200118
- O-Ring (2 Required) 4929
- Set Screw 4714
- Trigger Cable Adapter SCT1N
- Trigger Cable Adapter, Lincoln SCX1N

*Optional

**NATIONAL DIRECT PLUG KIT 1199N**
- Power Pin 2200102
- Insulator 1840059
- Gas Line Assembly GLM1
- Trigger Cable Adapter SCT1N

**OXO DIRECT PLUG KIT 1199X**
- Power Pin Assembly 2200108
- O-Ring (2 Required) 4929
- Set Screw 4714
- Adaptor Nut 6234
- Trigger Cable Adapter SCX1N

**TWECO 5 DIRECT PLUG KIT 1199T5**
- Power Pin Assembly 2200118
- O-Ring (2 Required) 4929
- Set Screw 4714
- Trigger Cable Adapter SCT1N
- Trigger Cable Adapter, ESAB SCX1N

*Optional